

TOPTION INSTRUMENT CO.,LTD





Extraction | Distillation Turnkey Solution

Quality Manufacturing 15 Years

TOPTION INSTRUMENT Co., Ltd. has spent 15+ years becoming a world leading manufacturer engaged in the research, development, production, sale and service of ethanol extraction centrifuge, molecular distillation equipment, wiped film evaporator, crystallization reactor, dewaxing / winterization filter, nutsche filter, rotary evaporator.

Since 2004 TOPTION'S equipment has been used and praised in many counties including United States, Canada, Poland, Spain, Italy, Sweden, Switzerland, Colombia. We are your dependable partner in cbd oil distillation industry, we are flexible, intelligent, and truly care about your benefits potential of a well-orchestrated vacuum distillation system. We want your cbd business brand to be remembered and welcomed by your customers, not the practicalities of cannabis market.

TOPTION has passed ISO9001 & CE certification, UL certification is in process, we work closely with our clients to deliver a successful and extraordinary cbd distillation system, choose TOPTION to maximize your benefits. TOPTION will be your TOP OPTION.











Molecular distillation equipment

Short path (molecular) distillation system is considered as the safest mode of separation and to purify the thermally unstable molecules & related compounds with low volatility & elevated boiling point. In the high vacuum environment, molecular distillation has the advantages of low distillation temperature, short heating time and rapid separation.

A complete molecular distillation plant should include

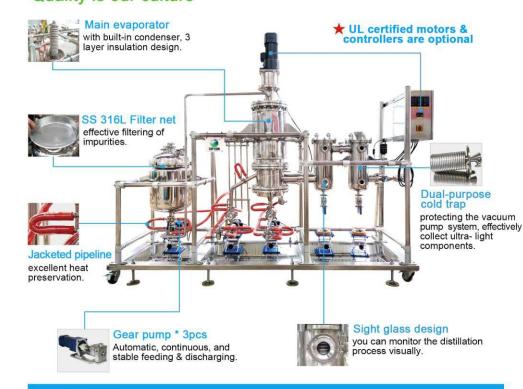
| Short path evaporator | Heating system (RT-200°C or RT-300°C) |
|--------------------------|--|
| Material feeding pump | Cooling system (-20°C~180°C or -40°C~RT or -80°C~RT) |
| Material discharing pump | Vacuum system (0.05pa / 1pa / 10pa) |

Product parameters (Lab-Pilot-Industry wide capacity range)

| Model | Evaporator Area(m²) | Internal Condenser Area (㎡) | Capacity (L/h) | Mixing Motor Power (W) | External condenser + Cold trap |
|---------|-------------------------|-------------------------------------|----------------|---------------------------|--------------------------------------|
| MDS-10 | 0.10 (5 Inch) | 0.15 | 3-15 | 370W | 1+1 |
| MDS-20 | 0.20 (7 Inch) | 0.40 | 5-25 | 370W | 1+1 |
| MDS-30 | 0.30 (8 Inch) | 0.50 | 5-30 | 550W | 1+1 |
| MDS-50 | 0.50 (12 Inch) | 2.00 | 10-50 | 1500W | 1+1 |
| MDS-100 | 1.00 (14 Inch) | 3.00 | 30-200 | 3000W | 1+1 |
| MDS-200 | 2.00 (20 Inch) | 5.00 | 30-260 | 3000W | 1+1 |
| MDS-500 | 5.00 (32 Inch) | 10.00 | 50-300 | 4000W | 1+1 |

(MDS-10~50 For Research, MDS-100 / 200 / 500 for production.)

Quality is our culture



"C"(E) Series

- UL certified motor & controller are optional.
- Jacketed Stainless Steel Material Feeding Tank.
- Gear Pump Material Feeding Type.
- · Gear Pump Collection Type.





MDS-10CE

MDS-30CE Two stages type

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MDS-10CE Three stages type

MDS-30CE





MDS-100CE



MDS-200CE Industry types customize

Heating System & Cooling System



Vacuum System-ultimate vacuum 10Pa,1Pa,0.05Pa (UL certified pumps are optional)



Separation CBD Oil

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| 1 | 316L stainless steel material:durable & corrosive-resistant, excellent thermalconductivity for high processing rates. |
|---|---|
| 2 | Filter net:effective filtering of impurities. |
| 3 | Jacketed pipeline:excellent heat preservation. |
| 4 | Full jacketed pipe(feeding and collection section) |
| 5 | Electric machinery:Magnetic sealing strong motor to drive rotation |
| 6 | Main evaporator:with built-in condenser, 3 layer insulation design |
| 7 | Material charging pump:Automatic, continuous, and stable feeding & discharging. |

Delicate details

316L stainless steel

Made by food grade 316L stainless steel, durable and corrosive-resistant, wit excellent thermal conductivity for high processing rates.



Wide options

Wide choices of sizes applicable to lab, pilot and industry production.



Fully automatic
Fully automatic operation by feeding and collection pumps, make continuous and high efficient working process.



Filter net effective filtering of impurities.



Fully jacketed
Fully jacketed design can make full insulation of whole system with circulating hot oil for precise control of insulation temperature.



Shorteset lead time

Shortest lead time and inventory available, strong technical support including on-line and on-site.





Application of molecular distillation equipment

Molecular distillation is applied for creating a high value clear distillate from Plant Oil Concentrates, such as refine cannabis and hemp concentrates into a golden clear distillate that can be infused into a variety of edible products or fine oils to be used in vape cartridges or other products.



Choose TOPTION to maximize your results. We believe, TOPTION will be your TOP OPTION.



24 Years experience chemical engineers teamprofessional customize

share in CBD industry -Maximize your returns

Large market

sales team

Our engineers to your facility for installation/ training is available

Factory visit before delivery, installation & commissioning training

Strong production capacity to promise the qualified products & on-time delivery

Experienced sales with technical team standing by for aftersales support

Fast response

technical

support team &

Focus on detail reliable quality











More than 15 years manufacturing experience

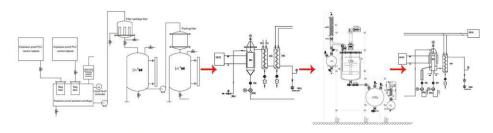






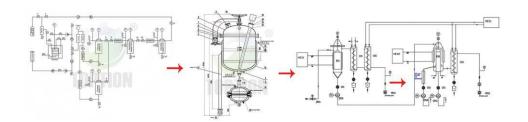
1.Cryogenic centrifugal extraction

Cryogenic centrifugal extraction - Remove reagent - Decarburization tank - Molecular distillation.



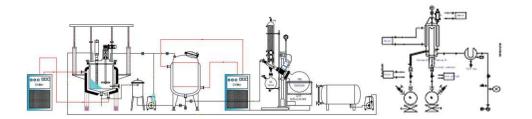
2. Supercritical Extraction

Supercritical extraction – dewaxing filtration system – concentration (scraped film equipment / rotary evaporator) – molecular distillation system.



3. Solvent Extraction Method - Ultrasonic Extraction

Ultrasonic extraction – Multi union bag-type filter - Alcohol recovery – Scraper concentration / rotary evaporator concentration – molecular distillation .





Centrifuge cbd extraction



Integrated explosion -proof control cabinet.



TOPTION TOP-C series ethanol extraction centrifuge has a high degree of automation, large processing capacity, convenient operation and maintenance, and can realize remote control. Its special structure allows the working temperature to be as low as -80°C, prevents the volatilization of ethanol, and improves production efficiency.







97% Ethanol removal

Technical parameter

| Main parameters | TOP-C15 | TOP-C30 | TOP-C50 | TOP-C110 | TOP-C160 | TOP-C220 |
|---------------------------|-----------------|------------------|-------------------|--------------------|--------------------|--------------------|
| Vessel diameter(inch) | 12 | 18 | 24 | 32 | 40 | 47 |
| Vessel volume(L) | 18 | 48 | 110 | 251 | 393 | 565 |
| Biomass/batch (lbs) | 15 | 30 | 50 | 110 | 160 | 220 |
| Alcohol solvent (L) | 57 | 110 | 201 | 377 | 546 | 745 |
| Standard Max speed(r/min) | 3000 | 2000 | 1500 | 1000 | 900 | 700 |
| Optional 1:speed | 4000 | 3000 | 2000 | 1500 | 1200 | 1000 |
| Main motor power (kw) | 2.2/3 | 3/4 | 5.5/7.5 | 7.5/11 | 11.0/15 | 18.5/22 |
| Vessel load-bearing (lbs) | 25 | 50 | 100 | 320 | 450 | 540 |
| Dimension (L*W*H)mm | 850*610 *900 | 980*680 *1000 | 1350*990 *1300 | 1700*1200 *1500 | 1970*1400 *1500 | 2200*1700 *1500 |
| Machine weight(kg) | ≈300 | ≈500 | ≈800 | ≈1400 | ≈1900 | ≈2500 |

TOP Series cbd extraction centrifuge advantages

- 1. Mechanical spring to help the operator easily open the cover.
- 2. Siemens PLC control system & operation screen.
- 3. UL inverter optional Variable speed governor for stepless speed regulation of centrifuges.







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- 4. Level gauge check if the amount of alcohol soak is enough at any time.
- **5. Nitrogen protection device -** using nitrogen for "inert environmental protection"
- **6. Drum welds** Drum welds are 100% non-destructive inspection, strict dynamic balance test. No stiffeners, reducing sanitary dead angles, easy to clean, low running noise.







7. UL / EN - CE certified electrical appliances, UL / EN standards

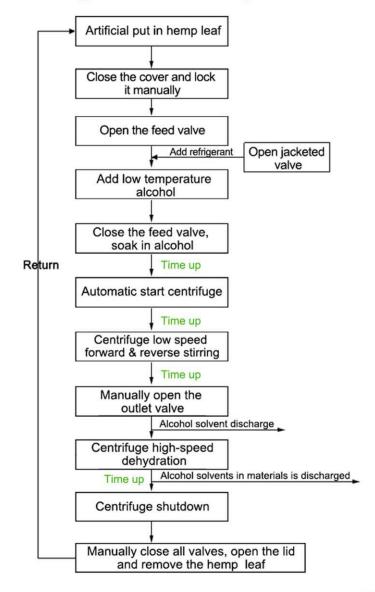


8. Storage tank, -80°C Chillerstandards available..



Work Process

Centrifuge alcohol extraction process flow chart



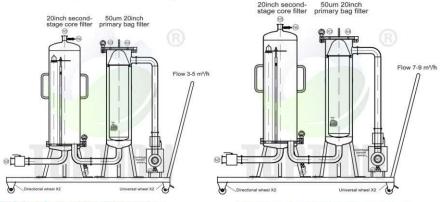
Multistage bag filter

TOPTION bag & cartridge filter system is specifically used for deep fine filtration of plants crude oil after centrifugal extraction. The modular closed system has effectively solved Difficulties in the filtering process.



Product analysis

 This stacked filter system consists of three parts: a centrifugal pump, a bag filter, and a precision cartridge filter.



F50 bag & cartridge filter system

F220 bag & cartridge filter system

Technical parameters

| Model | Filtration flux | Dimension | Accuracy | Number of filter bags | Number of filter elements | Pump power | Equipment size |
|-------|--------------------|--------------------|----------|-----------------------------|---------------------------------|---------------|----------------|
| F50 | 3-5m³/h | 20inch, ID200mm | 50um+5um | 1 | 3 | 2.2KW | 1100*500*1150 |
| F220 | 7-9m³/h | 20inch, ID273mm | 50um+5um | 1 | 7 | 3KW | 1200*550*1350 |

Note: F50 type filter system is suitable for TOP-C15, TOP-C30, TOP-C50 series ethanol extraction centrifuge.

F220 type filter system is suitable for TOP-C110, TOP-C160, TOP-C220 series ethanol extraction centrifuge.

Structure design

1.Integral stainless steel platform with moving wheels.







- 2. Side entry structure for bag filter, bottom-in, bottom-out for cartridge filter.
- 3. Multi-stage filter element increases the filtering effect.
- 4. The quick-open design of the pipe fitting valve, the complete system design has a pressure gauge port, an exhaust valve port, a discharge valve, etc., which is convenient to operate and easy to clean.
- 5.Centrifugal pump, suitable for conveying suspension, its structure is simple and compact. For the same delivery volume, the centrifugal pump occupies a small area, is lightweight, and consumes less material.





6. The filter is free of cleaning, and the replacement of the liquid filter bag or filter element can be completed in 30 seconds, which is convenient and fast, saving labor and time.





Crystallization/Filtration 🍼

50L/100L/200L wax removal filtration equipment



TOPTION filtration equipment enables high throughput wax removal from winterized ethanol solutions, which is professional designed for our particular customers who are work in plant oil extraction industry.

Product analysis ★ Flange lid - Automatic & continuous material feeding ⊥ 50L funnel (diameter is 500mm) 2 Quick opening design easy to remove the funnel for cleaning Stainless steel funnel for easy cleaning 4 Discharging valve design for continuously working 5 ★ Pipeline mirror - Clearly observe if the filter pipe is clogged 6 10L collect bottle 1 Stainless steel strong support frame & Wheels design for convenient & easy to move 9

Crystallization/Filtration to remove impurity



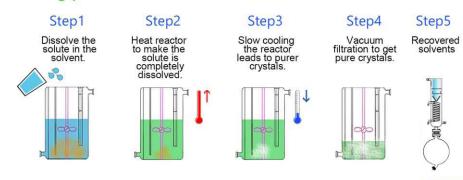
Recrystallization Vacuum Filtration

Dewaxing filter

Recrystallization is not generally thought of as a separation technique, rather, it is a purification technique in which a small amount of an impurity is removed from a compound. However, if the solubility properties of two compounds are sufficiently different, recrystallization can be used to separate them, even if they are present in nearly equal amounts. Recrystallization works best when most impurities have already been removed by another method, such as extraction or column chromatography.

Working process

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50L crystallization reactor with filtration system

Crystallization/Filtration

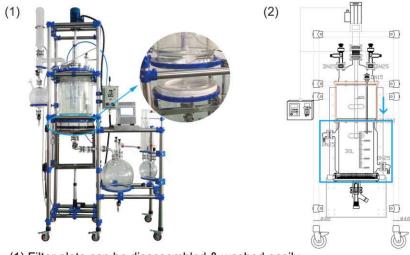


| 1 | Ultrasonic emulsification customize | 2 | Electric automatic lifting |
|----|--|--------|--------------------------------------|
| 3 | Efficient condenser | 4 | Strong stirring motor |
| 5 | PTFE stirring agitator | 6 | Sand core filter plate |
| 7 | Filtration reactor controller | 8 | Ultrasonic controller |
| 9 | Collection flask | 10 | Strong stainless steel frame |
| 11 | Condenser + collection flask, recycle or | rganio | c reagents, and protect vacuum pumps |
| 12 | Vacuum pump | 13 | Heating & cooling circulator bath |

Main features

- **1. Reactor cover port customize -** convenient & easy to do liquid/solid feeding, stirring, temperature & phmeasure, etc.
- **2.Sand core filter plate with PTFE fixing gland -** fast flow,good chemical corrosion resistance & sealing performance.

- ★ 3. Ultrasonic emulsification with PTFE agitator sample mixing is more complete, better separation of materials.
- * 4. Electric automatic lifting



- (1) Filter plate can be disassembled & washed easily.
- (2) Reaction vessel & filter plate as a whole part automatic lifting Suitable for large amount of effective crystal, which are not polluted and easy to take out.



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- **5. Cold trap & collection flask -** recycle organic reagents,protect vacuum pumps.
- 6. Heating and cooling circulator bath (-80°C~ 250°C) accurate temperature control according to customer's process requirements.
- 7. Vacuum pump is optional to make your research more efficient.

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Stainless Steel Crystallization Filter



- Strong mechanical agitation
- ◀ Large discharge port with sight glass

Glass Reactor Automatic Lifting

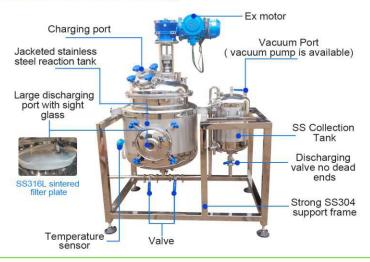
Sand core filtration >

Ultrasonic homogenizer function customize >



High Efficient Structure Design

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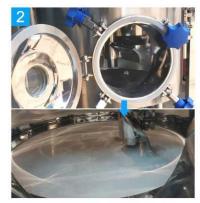
Technical parameter

| Material | Stainless Steel (glass type optional) |
|------------------|--|
| Capacity | 50L jacketed layer (Lab – Pilot – Industry Flexible Design) |
| Filter plate | SS316L sintered net (Sand core / PTFE / SS316 / Titanium filter plate optional) |
| Motor power | Ex three phase 220V 60Hz |
| Stirrer motor | 180W |
| Working voltage | 220V 60Hz 1 phase |
| Ultrasonic power | 2500W |
| Controller | Ex controller |
| Pressure design | Pressure gauge & safety automatic pressure relief design |
| Package | Professional wooden box package |

Quality Is Our Culture

- 1-1. Large solid discharge port could open easily & convenient pick out. discharge port could open easily & convenient pick out.
- 1-2. Observation mirror is convenient for you to observe the stirring & filtration status inside the reactor at any time.
- 2. SS stirring paddle and SS sintered filter plate are designed at close distance to obtain more sufficient stirring effect.



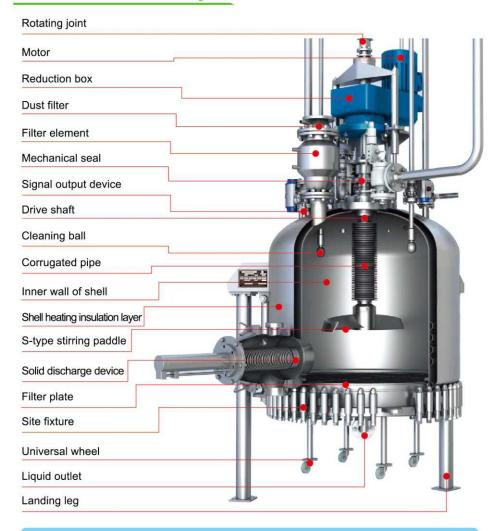


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Crystallization/Filtration 🍏

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Nutsche filter dryer

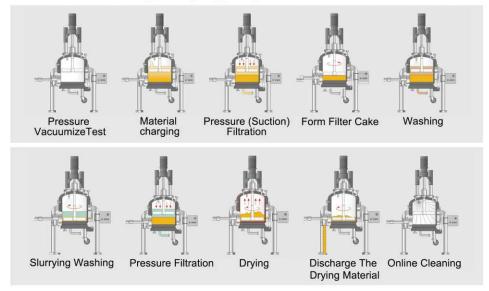


With its high cost performance, TOPTION nutsche filter dryer has successfully become an effective alternative to the filter and dryer, and has an efficient filtration and drying process. Makes the non-metallic lining products be applied to separate highly corrosive solid and liquid media.

Technical parameter

| Standard type | DN500 | DN600 | DN800 | DN1200 | DN1400 | DN1600 | DN2000 | DN2300 | DN2800 | DN3000 | DN3200 |
|----------------------------------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|
| Nominal filtration area (ரி) | 0.19 | 0.28 | 0.5 | 1.0 | 1.5 | 2.0 | 3.0 | 4.0 | 6.0 | 7.0 | 8.0 |
| Internal diameter (mm) | 500 | 600 | 800 | 1200 | 1400 | 1600 | 2000 | 2300 | 2800 | 3000 | 3200 |
| Nominal volume (m3) | 0.14 | 0.26 | 0.53 | 1.36 | 1.19 | 2.99 | 5.06 | 6.76 | 10.8 | 14.8 | 16.8 |
| Barrel height (mm) | 600 | 750 | 900 | 950 | 1100 | 1200 | 1200 | 1250 | 1250 | 1550 | 1550 |
| Filter cake height (mm) | 120 | 120 | 200 | 250 | 300 | 350 | 400 | 450 | 450 | 600 | 600 |
| Blades rise height (mm) | 150 | 150 | 300 | 300 | 350 | 400 | 450 | 500 | 500 | 550 | 550 |
| Stirring motor power (KW) | 2.2 | 3.0 | 5.5 | 7.5 | 11 | 15 | 18.5 | 18.5 | 22 | 37 | 45 |
| Net weight (Kg) | 1350 | 1560 | 2230 | 4300 | 5890 | 6630 | 11350 | 13850 | 16300 | 18650 | 21230 |
| Equipment total height (mm) | 2560 | 2890 | 3130 | 3900 | 4360 | 4680 | 5150 | 5280 | 5520 | 5750 | 5850 |

Filtration, washing & drying steps



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1L-2L

- Pneumatic decelerating agitator motor, speed is adjustable.
- The stirring blades can lift manually .
- Solid discharge requires to take the chassis out together with the filter cake.
- Low noise.



5L

- Explosion-proof variable frequency electric stirring.
- Stirring blade manual lifting.
- Solid discharge requires to take the chassis out together with material.
- Variable frequency motor, through the knob precise adjust the speed.



20L

- Electric stirring.
- · Hydraulic electric lifting of stirring blade.
- Hydraulic electric lifting of filter chassis.
- Material discharging valve is hydraulic automatic discharging.
- Variable frequency motor, through the knob precise adjust the speed.



50L

- Electric stirring.
- Stirring blade manual lifting.
- Remove the filter chassis manually.
- Material discharge valve is manual discharge, manually open the discharge valve and scrape out the material by the blade.
- Variable frequency motor, can adjust the frequency and speed through the speed control knob.



200L

- Electric stirring.
- · Hydraulic electric lifting of stirring blade.
- Hydraulic electric lifting of filter chassis.
- Material discharging valve is hydraulic automatic discharging.
- Variable frequency motor, through the knob precise adjust the speed.

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Concentration recycling ethanol

• Wiped Film Evaporator - Solvent Removing High Efficient Type







2m₂ (Wiped film evaporator)

Technical parameter

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| Model | Evaporator Area(n²) | Height (mm) | Capacity (L/H) |
|-----------|----------------------|-------------|----------------|
| PWFS -0.1 | 0.1 | 2300 | 2-10 |
| PWFS -0.2 | 0.2 | 2500 | 10-20 |
| PWFS -0.3 | 0.3 | 2700 | 15-30 |
| PWFS -0.5 | 0.5 | 3300 | 20-50 |
| PWFS -1.0 | 1.0 | 4300 | 50-100 |
| PWFS -2.0 | 2.0 | 4600 | 100-200 |
| PWFS -3.0 | 3.0 | 5400 | 100-300 |
| PWFS -5.0 | 5.0 | 6400 | 150-405 |
| PWFS -6.0 | 6.0 | 7200 | 180-550 |

• Rotary Evaporator - Solvent Removing Economical Type



(1L 2L 5L 10L 20L 50L 100L Easily scalable)

Rotary evaporator is mainly used in pharmaceutical, chemistry and bio-pharmaceuticals industries, for concentration, crystallization, drying, separation and solvent recovery.

Technical parameter

| Model | Rotating bottle capacity (L) | Collecting bottle capacity (L) | Temperange (°C) | Lifting method | Heating power |
|-----------|------------------------------------|--------------------------------------|---------------------|-------------------|---------------|
| RE-52AA | 0.5L | 0.5L | RT-99±0.2 | Electric lift | 1.1KW |
| RE-2000A | 2L | 1L | RT-99±0.2 | Electric lift | 1.5KW |
| RE-5000A | 5L | 3L | RT-99±0.2 | Electric lift | 2.2KW |
| RE-5210A | 10L | 5L | RT-99 (170) ±0.2 | Electric lift | 3KW |
| RE-5220A | 20L | 10L+3L | RT-99 (170) ±0.2 | Electric lift | 5KW |
| RE-5230A | 30L | 10L+10L | RT-99 (170) ±0.2 | Electric lift | 5KW |
| RE-5250A | 50L | 20L+10L | RT-99(170) ±0.2 | Electric lift | 7KW |
| RE-52100A | 100L | 50L+10L | RT-99 (170) ±0.2 | Electric lift | 16KW |





Advantage description of 50L







Large LCD display temp & rotating speed.







Combination Valve 05 Gas guide flask unique PTFE combination valve, can control air flow & liquid flow. Material charging & discharging can be finished during rotavapor working, don't need to stop it.









100L Rotary Evaporator:





1. Condenser

2. Recovery Bottle

3. Material discharging valve

4. Rotating Bottle Clamp Nut

5. Mechanical seal for excellent sealing

6. Glass Rotating Bottle

7. Explosion proof control panel 8. Water Bath

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9. Cardan wheel

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Product Display





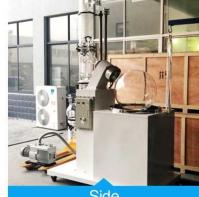


Wearable sealing

High efficient condenser

Ex-proof control Panel





Positive

Side





Technical support & flexible design



Falling Film Evaporator



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Decarboxylation 🐬

Decarboxylation





Ethanol Continuous Recovery & Decarboxylation

Product analysis



Technical parameter

| Model | 50L Double Jacketed Decarboxylation Reactor |
|------------------------------|--|
| Reaction vessel capacity (L) | 50L (lab – pilot – industry wide capacity range) |
| Collection tank capacity (L) | 30L |
| Condenser | 1 m² coil high efficient |
| Reaction vessel material | 3 layers reaction vessel, stainless steel material |
| Motor power | 750W, 220V 50Hz single phase |
| Sight glass design | Yes, could observe whole process clearly |
| Dimension (mm) | 1400 * 800 * 2400mm |
| Heater and chiller | Is available |
| Vacuum pump | Is available |

1. Three layers reaction vessel design for better insulation effect.



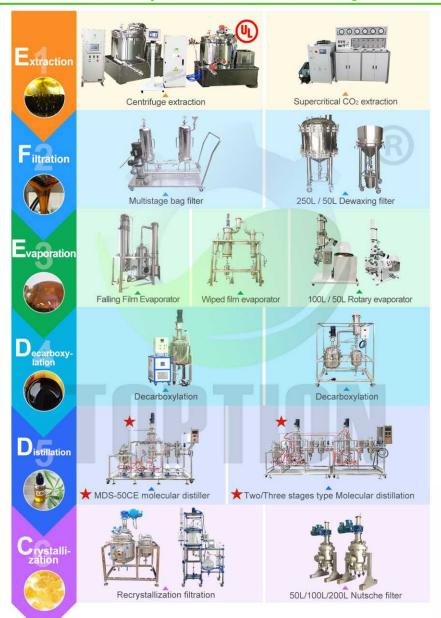
2.Larger condenser area for improved recovery.



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CBD Extraction | Distillation Turnkey Solution



To be your dependable partner in cbd distillation industry, TOPTION are flexible, intelligent, and truly care about your benefits potential of a well-orchestrated cbd processing system. **TOPTION**, **TOP OPTION!**

Professional Customize Global OEM Technical Support

Overseas Installization / Training Welcome visit factory to negotiate

